

# Stabilization of CeO<sub>2</sub> nanoparticles in a CO<sub>2</sub> rich solvent†

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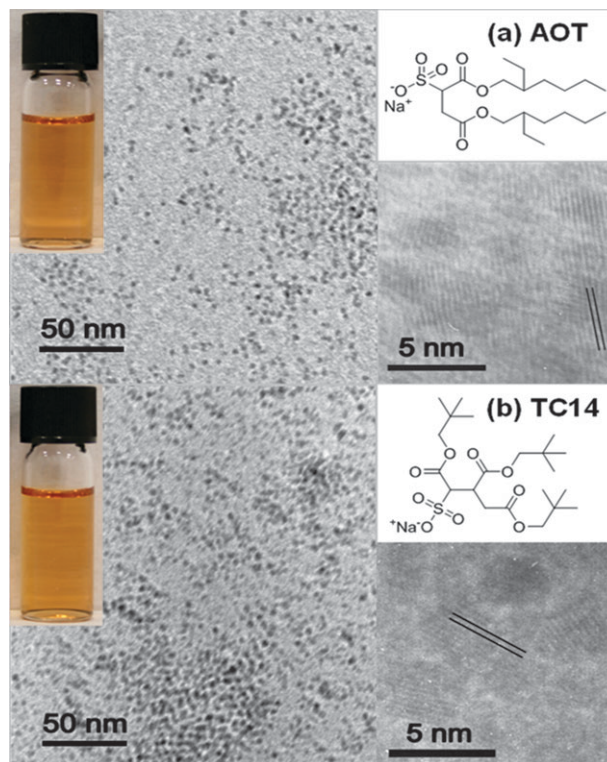
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Here it is shown that the chemical nature of outer organic surfactant layers, used to stabilize inorganic nanoparticles (NPs), is a key factor controlling solubility in a mixed liquid CO<sub>2</sub>–heptane (10% vol) solvent.

Ceria (CeO<sub>2</sub>) NPs have been prepared from water-in-heptane (w/o) microemulsions stabilized by two different surfactants: a recognized CO<sub>2</sub>-phobe (AOT, sodium bis-(2-ethylhexyl)sulfosuccinate) and a known CO<sub>2</sub>-phile (TC14, sodium 1,4-bis(neopentyloxy)-3-(neopentyloxy-carbonyl)-1,4-dioxobutane-2-sulfonate), both shown in Fig. 1a and b insets. Extensive characterization indicates that these nano-ceria cores are essentially the same size and structure, hence they represent convenient model particles. When added to the CO<sub>2</sub>–heptane solvent, AOT-coated NPs exhibit negligible solubility whereas the TC14-coated NPs can be dispersed in the CO<sub>2</sub> phase. The novel aspect here is that variation of the outer organic stabilizing layers has been explored in isolation.

CeO<sub>2</sub> or CeO<sub>2</sub>-containing mixed metal/metal oxide NPs are known catalysts for oxidation reactions.<sup>1–4</sup> Microemulsion-templated synthesis<sup>5</sup> has been previously applied to synthesize fine dispersions of such materials.<sup>6–8</sup> The resulting NPs are surfactant-coated, allowing re-dispersion in different solvent media. A commonly employed surfactant for this purpose is AOT.<sup>5,9</sup>

Dispersion of NPs in green solvents, such as supercritical CO<sub>2</sub> (sc-CO<sub>2</sub>), is a major challenge. The potential benefits of employing sc-CO<sub>2</sub> as replacement solvent for a variety of industrial processes (in particular heterogeneous catalysis) are well documented.<sup>10</sup> Unfortunately sc-CO<sub>2</sub> is a very poor solvent and specialist surfactants are required to solubilize most polar materials.<sup>11</sup> The microemulsion route has previously been used to synthesize NPs in sc-CO<sub>2</sub>,<sup>5</sup> typically employing fluorocarbon (FC)-based amphiphiles. Catalysis of hydrogenation reactions by FC-stabilized Pd and Rh NPs in sc-CO<sub>2</sub> has also been described.<sup>12</sup>



**Fig. 1** (insets top left) Photographs of (a) AOT-coated and (b) TC14-coated CeO<sub>2</sub> NP dispersions; (inset top right) chemical structures of (a) AOT and (b) TC14; (inset bottom right) HRTEMs of (a) AOT-coated CeO<sub>2</sub> NPs showing fringes corresponding to a lattice separation of  $2.7 \pm 0.3$  Å and (b) TC14-coated CeO<sub>2</sub> NPs with lattice separation =  $2.8 \pm 0.4$  Å; (main figures) TEM images of (a) AOT- and (b) TC14-coated CeO<sub>2</sub> NPs.

However, FCs are both expensive to source and environmentally persistent, so clearly lower-cost hydrocarbon (HC)-based amphiphiles would be preferable. There has been some success: silver nanoparticles have been synthesized and stabilized in sc-CO<sub>2</sub>.<sup>13</sup> Whilst these studies represent ground-breaking work, the systems used are quite complex, with more than one surface-active component. Recently, super CO<sub>2</sub>-soluble tri-chain AOT-analogue surfactants have been reported: of these TC14 (Fig. 1) is the most promising.<sup>14</sup> Moreover, tri-chain surfactants have been shown to efficiently stabilize w/o microemulsions at room temperature and pressure.<sup>15,16</sup> Advantages of TC14 over previously studied stabilizers<sup>5,12,13</sup> are that it is both HC-based and a clean, single component surfactant.

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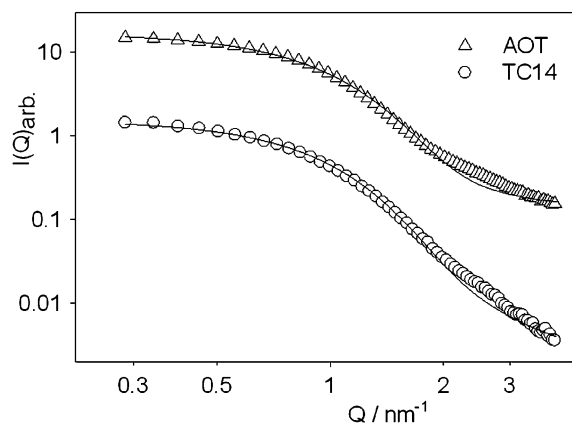
† Electronic supplementary information (ESI) available: Particle size analysis, experimental details, SAED analysis, UV spectra not shown in main paper, fitted SANS profiles, details of model fits used. See DOI: 10.1039/b811563j

**Table 1** Comparison of AOT- and TC14-stabilised microemulsion (ME) droplet diameters (SANS) with corresponding surfactant-coated NP diameters (SAXS and TEM)

| Stabilizing layer | $D_{ME}/nm$ (SANS) | $D_{NP}/nm$ (SAXS) | $D_{NP}/nm$ (TEM) |
|-------------------|--------------------|--------------------|-------------------|
| AOT               | $2.8 \pm 0.3$      | $3.1 \pm 0.3$      | $3.5 \pm 0.4$     |
| TC14              | $2.8 \pm 0.3$      | $3.2 \pm 0.4$      | $2.6 \pm 0.3$     |

The prepared NP dispersions are straw colored and optically transparent (Fig. 1). Transmission electron microscope (TEM) images (Fig. 1) show NPs to be spherical and polydisperse. The average NP diameter<sup>†</sup> (Table 1) is found to be of the order of 3 nm for both samples, in agreement with previous work (AOT-coated).<sup>6</sup> High resolution (HR) TEM coupled with selected area electron diffraction (SAED) has been employed to study the crystalline nature of the nanoparticles. Lattice separations (HRTEM image) and  $d$ -spacings (SAED) obtained are consistent with a fluorite crystal structure of CeO<sub>2</sub>.<sup>†</sup> UV-Vis spectra show elevated absorbance in the region 300–400 nm, consistent with formation/stabilization of CeO<sub>2</sub> NPs.<sup>†</sup> To further characterize NP dispersions in heptane, small-angle X-ray scattering (SAXS) was used<sup>†</sup> (Fig. 2). Modelling the data with a particle form factor for a Schultz distribution of polydisperse spheres yielded average NP diameters (Table 1). Diameters for the water droplets of initial w/o microemulsions obtained by fitting small-angle neutron scattering data<sup>†</sup> are also summarized in Table 1. Particles prepared by microemulsion-templated synthesis are often larger than precursor reactant-containing droplets<sup>5</sup> as seen here. SAXS diameters found for the NPs (~3 nm) agree well with values from TEM.

Before testing CO<sub>2</sub> solubility, samples were first dried to remove heptane. Initially, pressure-induced cloud points<sup>11</sup> ( $P_c$ ) for both samples were studied<sup>†</sup> in pure CO<sub>2</sub> at 288 K, 50–360 bar with 0.25 g dm<sup>-3</sup> NPs. This was done by visual inspection; the appearance of the cell was noted both when stirred and unstirred in order to confirm dispersion of the sample. The AOT-coated NPs displayed negligible solubility,



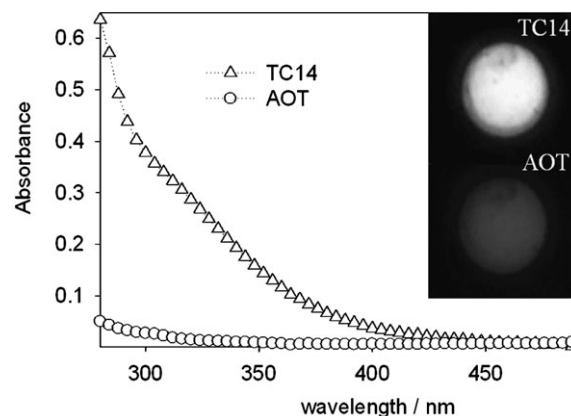
**Fig. 2** SAXS data (symbols) and form factor fits (lines) for as-prepared surfactant-coated CeO<sub>2</sub> NPs in heptane. Note  $I(Q)$  is plotted on an arbitrary scale and the AOT data have been shifted by a factor of 10 for clarity.

appearing opaque throughout the pressure range with large aggregates clearly visible. Conversely, the TC14-coated sample was better dispersed, displaying a notably improved clarity above  $P_c = 80$  bar.<sup>17</sup> Solvent quality was then improved by addition of *n*-heptane co-solvent<sup>18</sup> (10% vol)<sup>19</sup> and the samples were assessed as before.<sup>†</sup> Even in this mixed solvent and with vigorous stirring, the AOT-coated NP sample displayed little solubility: cell contents appeared opaque throughout the range studied. However, the solution of TC14-coated CeO<sub>2</sub> NPs in the mixed solvent exhibited transparency, with  $P_c = 120$  bar.<sup>17</sup>

UV-Vis spectroscopy was used to assess the solubility of the AOT- and TC14-coated NPs in the CO<sub>2</sub> rich solvent. Samples were delivered into the cell *via* a gauze cradle suspended from a piston well above the cell windows.<sup>†</sup> The samples were subject to the same conditions: vigorous stirring, 303 K, 300 bar (to be above  $P_c$ ), and absorbance was monitored as a function of time in the range 300–400 nm (Fig. 3). For the AOT sample in the CO<sub>2</sub>-heptane mixture initial absorbance was low and did not change up to 3 h, indicating minimal incorporation of AOT-CeO<sub>2</sub> NPs. Next, TC14-CeO<sub>2</sub> NPs were tested both in pure CO<sub>2</sub> and in the mixed solvent. In pure CO<sub>2</sub>, little absorbance was detected up to 12 h<sup>†</sup> but interestingly with the CO<sub>2</sub>-heptane mixture strong absorbance was initially seen, consistent with well-dispersed CeO<sub>2</sub> NPs. For this latter system the intensity increased with time; after 12 h the dispersed concentration was consistent with an uptake of approximately 10% of the original NPs in the gauze.<sup>19</sup>

These results show successful stabilization of CeO<sub>2</sub> NPs in a CO<sub>2</sub>-rich solvent. The stabilizing organic layer is the only major difference between the two studied systems, permitting isolation of surfactant structural effects. The tri-chain surfactant TC14 is clearly an excellent model on which to base hydrocarbon surfactant design for dispersion of NPs in CO<sub>2</sub>-containing solvents. The combination of three 'Bu tips maximises the methyl chain tip density, known to be a key factor in lowering the solute/solvent surface energy.<sup>11</sup>

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**Fig. 3** UV-Vis spectra of AOT- and TC14-coated CeO<sub>2</sub> NP samples in 9 : 1 CO<sub>2</sub> : heptane by volume at 303 K, 300 bar (samples introduced *via* a gauze cradle). Photographs show sample appearance at 288 K, 300 bar (samples placed directly into cell).

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- 17 The  $P_c$  values are slightly lower than previously reported for pure TC14 (ref. 14). Addition of salt to microemulsions is known to affect phase boundaries in heptane (e.g. M. Kahlweit, R. Strey, R. Schomacker and D. Haase, *Langmuir*, 1989, **5**, 305), and to lower  $P_c$  in pure CO<sub>2</sub> (A. Paul, PhD thesis, University of Bristol, UK, 2001). Therefore in CO<sub>2</sub>-heptane mixtures a combination of these effects may result in small  $P_c$  shifts.
- 18 Under these conditions, CO<sub>2</sub> and heptane are fully miscible, e.g. J. M. Dobbs, J. M. Wong and K. P. Johnston, *J. Chem. Eng. Data*, 1986, **31**, 303–308.
- 19 It is important to note that due to the experimental set-up, an increase in pressure goes hand-in-hand with a decrease in cell volume, and therefore a change in the sample concentrations. For example, an increase from 60 bar (just inside the liquid phase of CO<sub>2</sub>) to 300 bar feeds through to a volume decrease of ~20%. Therefore, in this work reported concentrations and solvent compositions must be taken as approximate, although they do not alter by more than 25%.